

Work Order ID 127623

127623

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Item ID: D412-750-142 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Tail Light Fairing RH
 Start Date: 12/10/2014 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 12/17/2014 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: MAY 12 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev A								
100	Document Control	0.00	DAS 27 9-89						mhd MAY 12 2015
100	DOCUMENT CONTROL								
DC	Memo	0.00			DAS 6 9-89	10 x			MAY 14 2015
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-750-142	CHG001							
110	Pick Kit	0.00	DAS 27 9-89						
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00			DAS 6 9-89	10x			MAY 14 2015
Quality Control	***** Ensure part is a R/H as per dwg *****								

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-750-142 Location: <u>127</u> PPP Rev: _____								
	Identify on inside surface as indicated TCCA-PDA,DART AEROSPACE LTD P/N:D412-750-142 B/N:BXXXXX FOR PRODUCT ELIGIBILITY SEE PDA06-13								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

10 MAY 14 2015 DAS 6 9-89
MCS MAY 14 2015
MCS MAY 14 2015

Picklist Print

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Parent Item: D412-750-142

D412-750-142

Parent Item Name: Tail Light Fairing RH

Start Date: 12/10/2014

Required Date: 12/17/2014

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP revA 06.09.22 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-3A *AN3-3A* Bolt		Purchased	No			120	Each	424.0000	10	100		DAS 27 9-89	

DAS
6
9-89

Location

Loc Qty

Loc Code

ST338a

418

m131305

150

m131624

268

ST350

6

m129591

6

28

72

DAS
28
9-89

D3484-042

Manufactured No

120

Each

9.0000

1

10

D3484-042

Tail Light Fairing Assembly, RH

DAS
6
9-89

Location

Loc Qty

Loc Code

st503

9

119779

6

94861

3

B130211

10

DAS
28
9-89

NAS1149D0363J

Purchased No

120

Each

1,389.000

10

100

NAS1149D0363J

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

CA

569

m130799

569

GA

246

m128429

246

ST269

574

m126319

9

m131618

565

100

DAS
27
9-89
MAY 12 2015
DAS
28
9-89

- 3.8 Fasten the D3484-041/-042 Tail Light Fairing complete with A2064-1683 Tail Light Assembly to the tailboom using the provided (10) AN3-3A bolts into the tailboom's existing holes. Torque bolts 15-25 lb-in (1.7-2.8 N-m). Refer to Figure 1, Detail A.

4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the installation of the D412-750-141/-142 Tail Light Fairing Kit.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-750-141	0.13 lb	6.0 in	0.78 lb-in	296.1 in	38.49 lb-in
<i>Tail Light Fairing Kit, LH</i>	0.06 kg	0.2 m	0.01 kg-m	7.5 m	0.45 kg-m
D412-750-142	0.13 lb	6.0 in	0.78 lb-in	296.1 in	38.49 lb-in
<i>Tail Light Fairing Kit, RH</i>	0.06 kg	0.2 m	0.01 kg-m	7.5 m	0.45 kg-m

5.0 PARTS LIST

Qty – 141	Qty – 142	Part Number	Description
X		D412-750-141	TAIL LIGHT FAIRING KIT, LH
	X	D412-750-142	TAIL LIGHT FAIRING KIT, RH
		D3484-041	TAIL LIGHT FAIRING ASS'Y, LH
	1	D3484-042	TAIL LIGHT FAIRING ASS'Y, RH
10	10	AN3-3A	BOLT
10	10	AN960JD10	WASHER